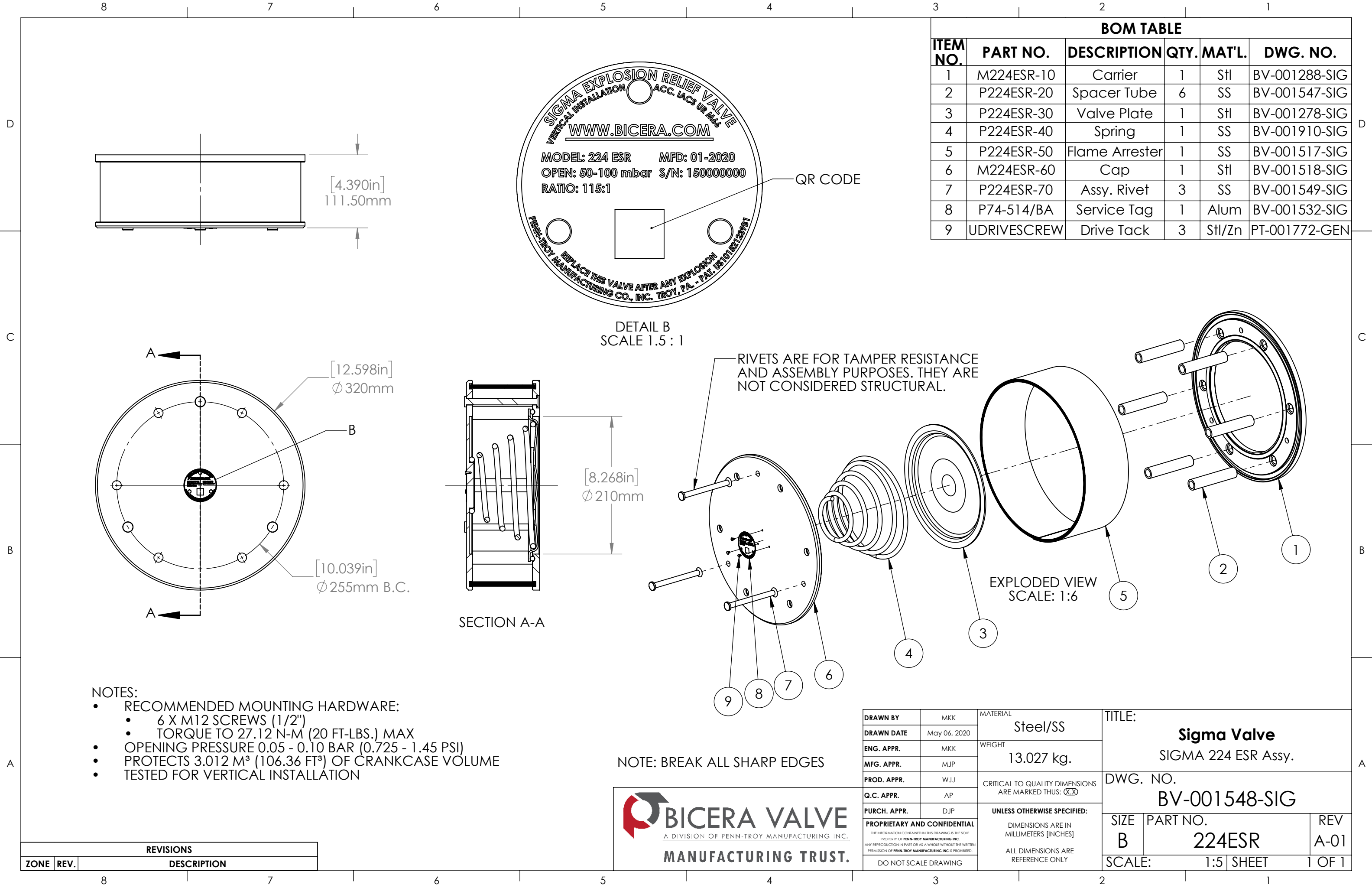
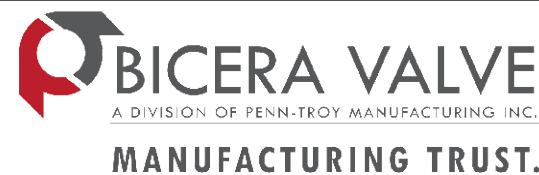




BOM TABLE					
ITEM NO.	PART NO.	DESCRIPTION	QTY.	MAT'L.	DWG. NO.
1	M224ESR-10	Carrier	1	Stl	BV-001288-SIG
2	P224ESR-20	Spacer Tube	6	SS	BV-001547-SIG
3	P224ESR-30	Valve Plate	1	Stl	BV-001278-SIG
4	P224ESR-40	Spring	1	SS	BV-001910-SIG
5	P224ESR-50	Flame Arrester	1	SS	BV-001517-SIG
6	M224ESR-60	Cap	1	Stl	BV-001518-SIG
7	P224ESR-70	Assy. Rivet	3	SS	BV-001549-SIG
8	P74-514/BA	Service Tag	1	Alum	BV-001532-SIG
9	UDRIVESCREW	Drive Tack	3	Stl/Zn	PT-001772-GEN

- NOTES:
- RECOMMENDED MOUNTING HARDWARE:
 - 6 X M12 SCREWS (1/2")
 - TORQUE TO 27.12 N-M (20 FT-LBS.) MAX
 - OPENING PRESSURE 0.05 - 0.10 BAR (0.725 - 1.45 PSI)
 - PROTECTS 3.012 M³ (106.36 FT³) OF CRANKCASE VOLUME
 - TESTED FOR VERTICAL INSTALLATION

NOTE: BREAK ALL SHARP EDGES



DRAWN BY	MKK	MATERIAL Steel/SS	TITLE: Sigma Valve SIGMA 224 ESR Assy.							
DRAWN DATE	May 06, 2020									
ENG. APPR.	MKK	WEIGHT 13.027 kg.	DWG. NO. BV-001548-SIG							
MFG. APPR.	MJP									
PROD. APPR.	WJJ	CRITICAL TO QUALITY DIMENSIONS ARE MARKED THUS: (XX)	SIZE B				PART NO. 224ESR		REV A-01	
Q.C. APPR.	AP									
PURCH. APPR.	DJP	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS [INCHES] ALL DIMENSIONS ARE REFERENCE ONLY	SCALE: 1:5				SHEET		1 OF 1	
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DO NOT SCALE DRAWING										