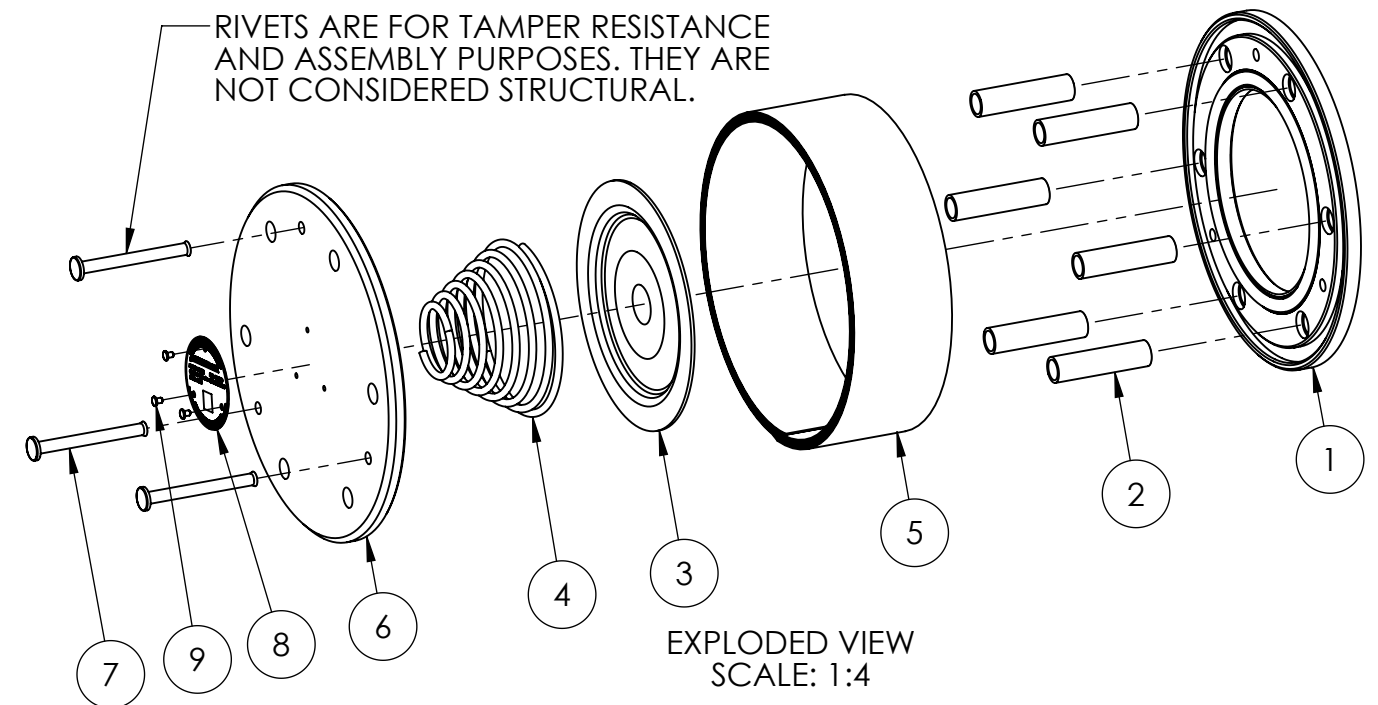
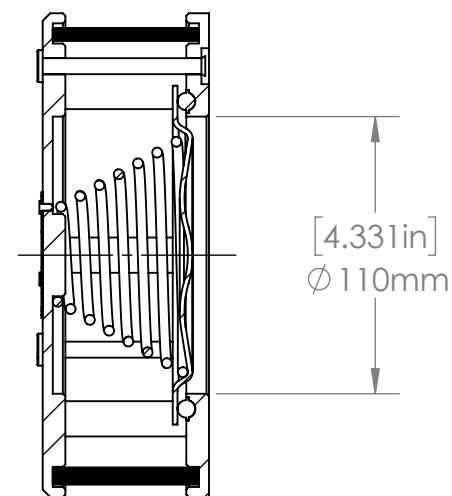
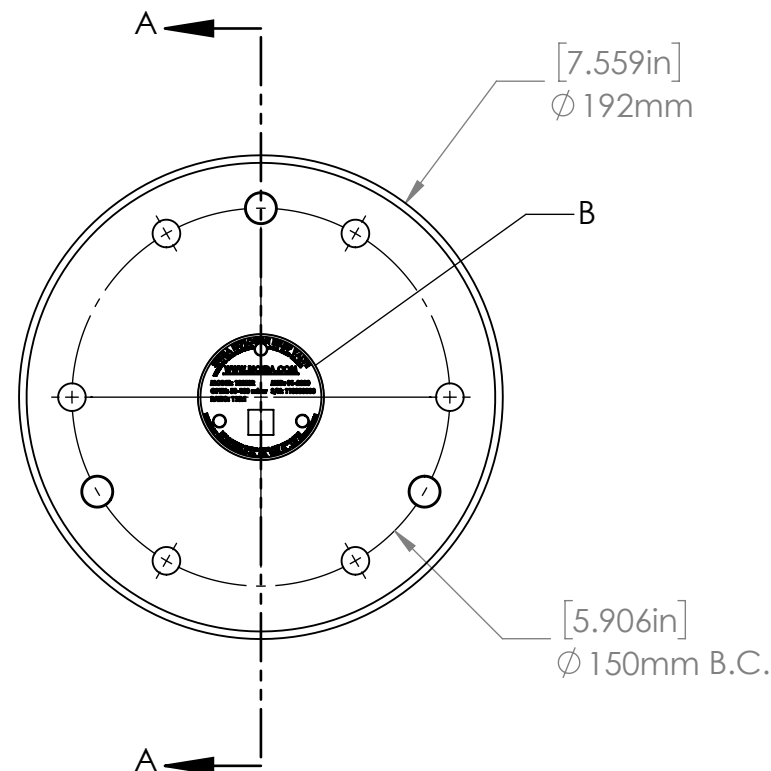
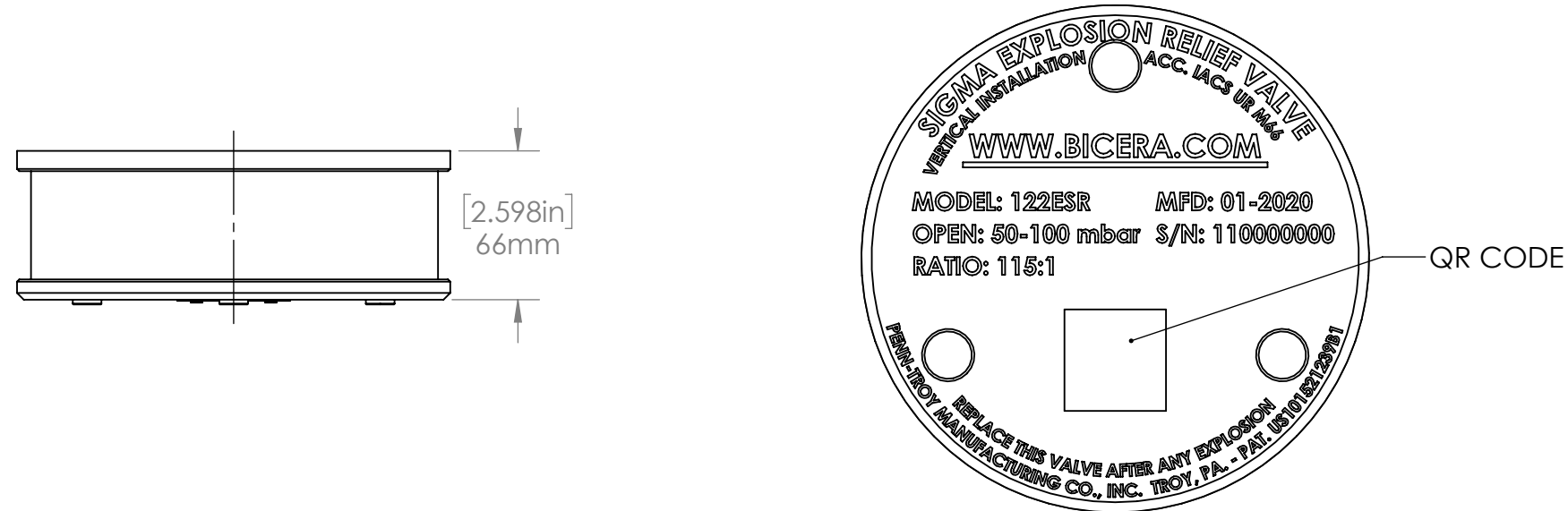


BOM TABLE					
ITEM NO.	PART NO.	DESCRIPTION	QTY.	MAT'L.	DWG. NO.
1	M122ESR-10	Carrier	1	Stl	BV-001296-SIG
2	M122ESR-20	Spacer Tube	6	SS	BV-000887-SIG
3	M122ESR-30	Valve Plate	1	Steel	BV-000856-SIG
4	P122ESR-40	Spring	1	SS	BV-000978-SIG
5	P122ESR-50	Flame Arrester	1	SS	BV-001382-SIG
6	M122ESR-60	Cap	1	Stl	BV-000696-SIG
7	P122ESR-70	Assy. Rivet	3	SS	BV-000932-SIG
8	P74-514/BA	Service Tag	1	Alum	BV-000990-SIG
9	UDRIVESCREW	Drive Tack	3	Stl/Zn	PT-001772-GEN



- NOTES:
- RECOMMENDED MOUNTING HARDWARE
 - 6 X M10 SCREWS (3/8")
 - TORQUE TO 20.34N-M (15 FT-LBS.)MAX
 - OPENING PRESSURE 0.05 - 0.10 BAR (0.73 - 1.45 PSI)
 - PROTECTS 0.826M³ (29.1 FT³) OF CRANKCASE VOLUME
 - TESTED FOR VERTICAL INSTALLATION

DRAWN BY		MKK	MATERIAL	Steel/SS	TITLE: Sigma Valve SIGMA 122 ESR Assy.
DRAWN DATE		Feb 14, 2020			
ENG. APPR.		MKK	WEIGHT	4.04 kg.	
MFG. APPR.		MJP			
PROD. APPR.		WJJ	CRITICAL TO QUALITY DIMENSIONS ARE MARKED THUS: (X) (X)		
Q.C. APPR.		AP			
PURCH. APPR.		DJP	UNLESS OTHERWISE SPECIFIED: UNITS AS SHOWN ALL DIMENSIONS ARE REFERENCE ONLY	DWG. NO. BV-000853-SIG	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PENN-TROY MANUFACTURING INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF PENN-TROY MANUFACTURING INC IS PROHIBITED.					
DO NOT SCALE DRAWING					
SIZE		PART NO.		REV	
B		122ESR		A-01	
SCALE:		1:3	SHEET		1 OF 1

REVISIONS			
ZONE	REV.	DESCRIPTION	DATE