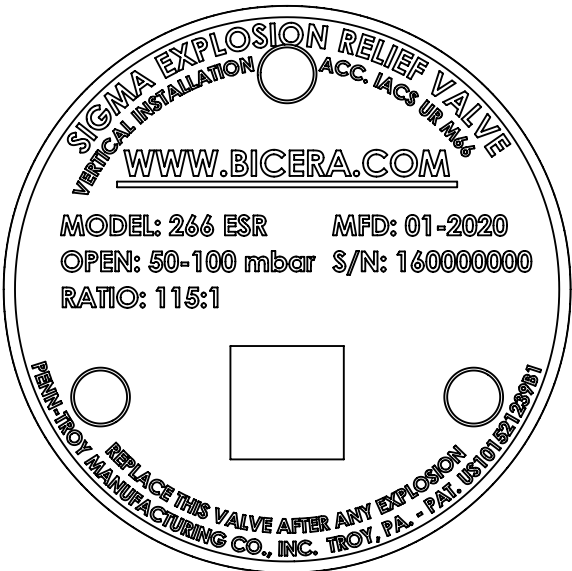


BOM TABLE

ITEM NO.	PART NO.	DESCRIPTION	QTY.	MATERIAL
1	M266ESR-10	Carrier	1	Stl
2	P266ESR-20	Spacer Tube	6	SS
3	P266ESR-30	Valve Plate	1	Stl
4	P266ESR-40	Spring	1	SS
5	P266ESR-50	Flame Arrester	1	SS
6	M266ESR-60	Cap	1	Stl
7	P266ESR-70	Assy. Rivet	3	SS
8	P74-514/BA	Service Tag	1	Alum
9	UDRIVESCREW	Drive Tack	3	Stl/Zn



DETAIL B  
SCALE 1.5 : 1

RIVETS ARE FOR TAMPER RESISTANCE  
AND ASSEMBLY PURPOSES. THEY ARE  
NOT CONSIDERED STRUCTURAL.

EXPLODED VIEW  
SCALE: 1:8

- NOTES:
- RECOMMENDED MOUNTING HARDWARE:
    - 6 X M12 SCREWS (1/2")
    - TORQUE TO 27.12 N-M (20 FT-LBS.) MAX
  - OPENING PRESSURE 0.05 - 0.10 BAR (0.725 - 1.45 PSI)
  - PROTECTS 4.337 M<sup>3</sup> (153.16 FT<sup>3</sup>) OF CRANKCASE VOLUME
  - TESTED FOR VERTICAL INSTALLATION

REVISIONS

ZONE	REV.	DESCRIPTION
	A	New produciton print



DRAWN BY	MKK	MATERIAL	Steel/SS
DRAWN DATE	Feb 13, 2020		
ENG. APPR.	MKK	WEIGHT	18.81 kg.
MFG. APPR.	MJP		
PROD. APPR.	WJJ	CRITICAL TO QUALITY DIMENSIONS ARE MARKED THUS: (X.X)	
Q.C. APPR.	Admin		
PURCH. APPR.	DJP	UNLESS OTHERWISE SPECIFIED:	
PROPRIETARY AND CONFIDENTIAL			
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DO NOT SCALE DRAWING		ALL DIMENSIONS ARE REFERENCE ONLY	

TITLE:			Sigma Valve		
			SIGMA 266 ESR Assy.		
DWG. NO.			BV-000815-SIG		
SIZE	PART NO.	REV			
B	266ESR	A-02			
SCALE:		1:5	SHEET		1 OF 1