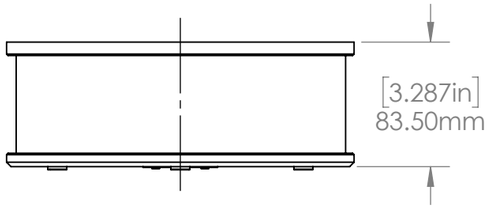
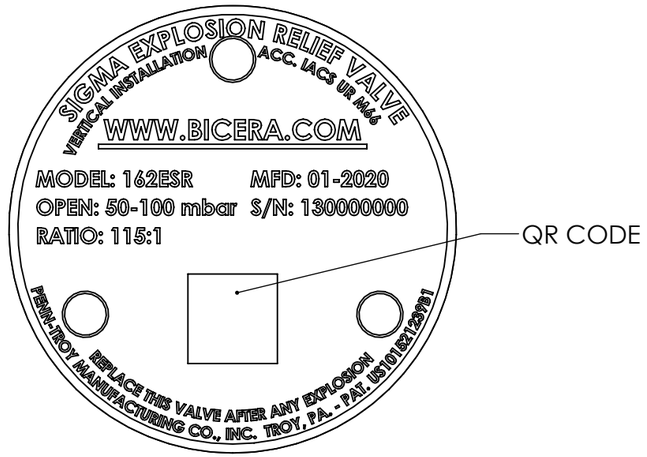
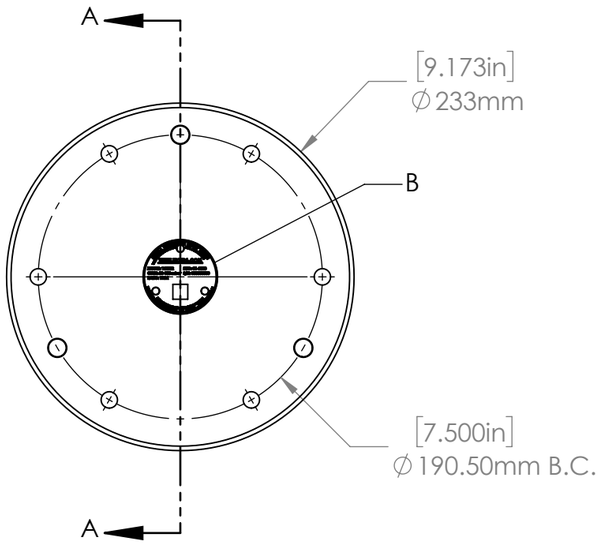
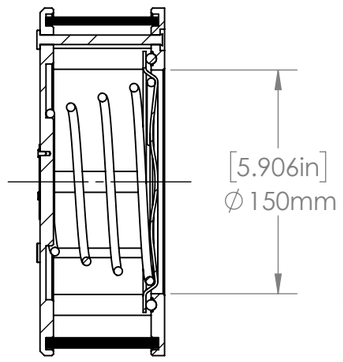
BOM TABLE					
ITEM NO.	PART NO.	DESCRIPTION	QTY.	MAT'L.	DWG. NO.
1	M162ESR-10	Carrier	1	Stl	BV-001180-SIG
2	P162ESR-20	Spacer Tube	6	SS	BV-000790-SIG
3	M162ESR-30	Valve Plate	1	Stl	BV-000785-SIG
4	P162ESR-40	Spring	1	SS	BV-000977-SIG
5	P162ESR-50	Flame Arrester	1	SS	BV-001176-SIG
6	P162ESR-60	Cap	1	Stl	BV-001181-SIG
7	P162ESR-70	Assy. Rivet	3	SS	BV-000934-SIG
8	P74-514/BA	Service Tag	1	Alum	BV-000956-SIG
9	UDRIVESCREW	Drive Tack	3	Stl/Zn	PT-001772-GEN



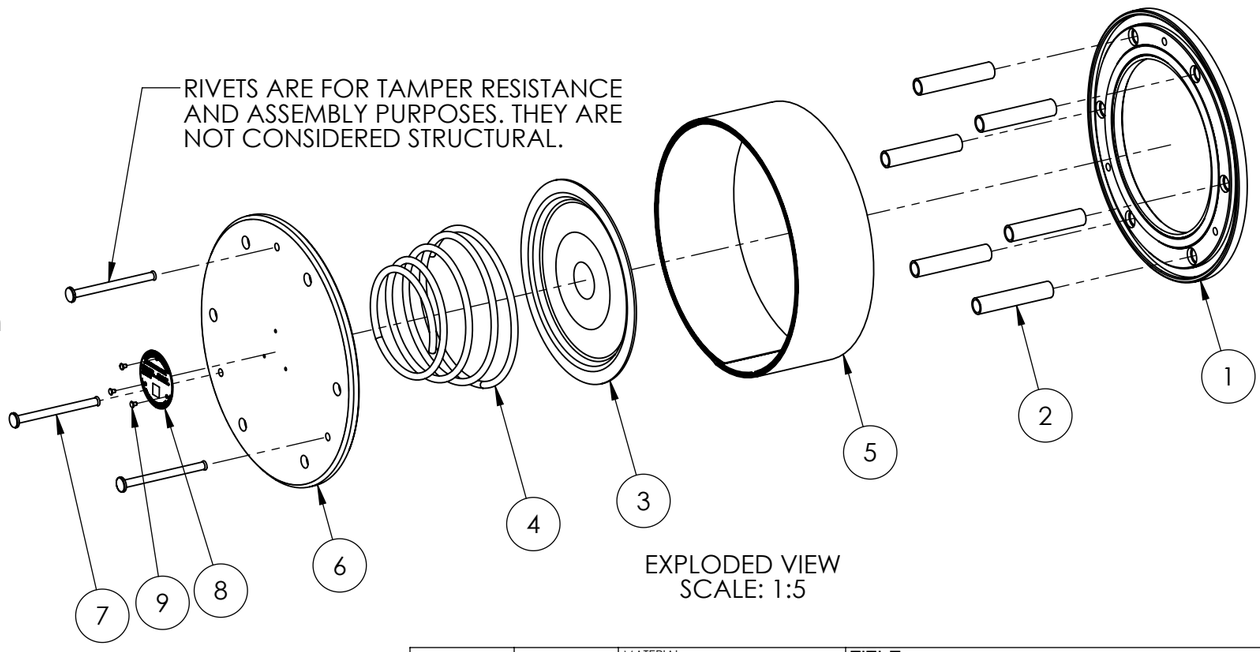


DETAIL B
SCALE 1.5 : 1





SECTION A-A



EXPLODED VIEW
SCALE: 1:5

NOTES:
- RECOMMENDED MOUNTING HARDWARE:
  - 6 X M10 SCREWS (3/8")
  - TORQUE TO 20.34N-M (15 FT-LBS.) MAX
- OPENING PRESSURE 0.05 - 0.10 BAR (0.73 - 1.45 PSI)
- PROTECTS 1.536M³ (54.2 FT³) OF CRANKCASE VOLUME
- TESTED FOR VERTICAL INSTALLATION

REVISIONS		
ZONE	REV.	DESCRIPTION
	A	New production print

BICERA VALVE
A DIVISION OF PENN-TROY MANUFACTURING INC.
MANUFACTURING TRUST.

DRAWN BY	MKK	MATERIAL: Steel/SS	TITLE: **Sigma Valve** SIGMA 162 ESR Assy.
DRAWN DATE	Feb 14, 2020		
ENG. APPR.	MKK	WEIGHT: 6.03 kg.	
MFG. APPR.	MJP		DWG. NO. BV-000795-SIG
PROD. APPR.	WJJ	CRITICAL TO QUALITY DIMENSIONS ARE MARKED THUS: (XX)	
Q.C. APPR.	CAC		SIZE B | PART NO. 162ESR | REV A-03
PURCH. APPR.	DJP	UNLESS OTHERWISE SPECIFIED: UNITS AS SHOWN. ALL DIMENSIONS ARE REFERENCE ONLY	SCALE: 1:4 | SHEET 1 OF 1

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